

Connecting Rod		Recommended Torque	Recommended Bolt Stretch	Connecting Rod		Recommended Torque	Recommended Bolt Stretch
Part No.	Bolt Part No.	w/30wt. Oil	w/30wt. Oil	Part No.	Bolt Part No.	w/Manley Lube	w/Manley Lube
14001	42350-1	60 ft./lbs.	.0058"-.0062"	14001R6	42320-1	55 ft./lbs.	.0063"-.0067"
14002	42350-1	60 ft./lbs.	.0058"-.0062"	14002R6	42320-1	55 ft./lbs.	.0063"-.0067"
14003	42350-1	60 ft./lbs.	.0058"-.0062"	14003R6	42320-1	55 ft./lbs.	.0063"-.0067"
14004	42350-1	60 ft./lbs.	.0058"-.0062"	14004R6	42320-1	55 ft./lbs.	.0063"-.0067"
14005	42350-1	60 ft./lbs.	.0058"-.0062"	14005R6	42320-1	55 ft./lbs.	.0063"-.0067"
14006	42350-1	60 ft./lbs.	.0058"-.0062"	14006R6	42320-1	55 ft./lbs.	.0063"-.0067"
14007	42350-1	60 ft./lbs.	.0058"-.0062"	14007R6	42320-1	55 ft./lbs.	.0063"-.0067"
14008	42350-1	60 ft./lbs.	.0058"-.0062"	14008R6	42320-1	55 ft./lbs.	.0063"-.0067"
14009	42350-1	60 ft./lbs.	.0058"-.0062"	14009R6	42320-1	55 ft./lbs.	.0063"-.0067"
14010	42350-1	60 ft./lbs.	.0058"-.0062"	14010R6	42320-1	55 ft./lbs.	.0063"-.0067"
14011	42350-1	60 ft./lbs.	.0058"-.0062"	14011R6	42320-1	55 ft./lbs.	.0063"-.0067"
14012	42351-1	65 ft./lbs.	.0058"-.0062"	14012R6	42321-1	55 ft./lbs.	.0065"-.0075"
14013	42351-1	65 ft./lbs.	.0058"-.0062"	14013R6	42321-1	55 ft./lbs.	.0065"-.0075"
14014	42350-1	60 ft./lbs.	.0058"-.0062"	14014R6	42320-1	55 ft./lbs.	.0063"-.0067"
14015	42350-1	60 ft./lbs.	.0058"-.0062"	14015R6	42320-1	55 ft./lbs.	.0063"-.0067"
14016	42350-1	60 ft./lbs.	.0058"-.0062"	14016R6	42320-1	55 ft./lbs.	.0063"-.0067"
14017	42354-1	95 ft./lbs.	.0050"-.0054"	-----	-----	-----	-----
14017R	42390-1	90 ft./lbs.	.0050"-.0060"	-----	-----	-----	-----
14018	42354-1	95 ft./lbs.	.0050"-.0054"	-----	-----	-----	-----
14018R	42390-1	90 ft./lbs.	.0050"-.0060"	-----	-----	-----	-----
14019	42350-1	60 ft./lbs.	.0058"-.0062"	14019R6	42320-1	55 ft./lbs.	.0063"-.0067"
14020	42350-1	60 ft./lbs.	.0058"-.0062"	14020R6	42320-1	55 ft./lbs.	.0063"-.0067"
14021	42350-1	60 ft./lbs.	.0058"-.0062"	14021R6	42320-1	55 ft./lbs.	.0063"-.0067"
14022	42350-1	60 ft./lbs.	.0058"-.0062"	14022R6	42320-1	55 ft./lbs.	.0063"-.0067"
14023	42350-1	60 ft./lbs.	.0058"-.0062"	14023R6	42320-1	55 ft./lbs.	.0063"-.0067"
14024	42350-1	60 ft./lbs.	.0058"-.0062"	14024R6	42320-1	55 ft./lbs.	.0063"-.0067"
14025	42350-1	60 ft./lbs.	.0058"-.0062"	14025R6	42320-1	55 ft./lbs.	.0063"-.0067"
14026	42350-1	60 ft./lbs.	.0058"-.0062"	14026R6	42320-1	55 ft./lbs.	.0063"-.0067"
14027	42350-1	60 ft./lbs.	.0058"-.0062"	14027R6	42320-1	55 ft./lbs.	.0063"-.0067"
14028	42350-1	60 ft./lbs.	.0058"-.0062"	14028R6	42320-1	55 ft./lbs.	.0063"-.0067"
14029	42350-1	60 ft./lbs.	.0058"-.0062"	14029R6	42320-1	55 ft./lbs.	.0063"-.0067"
14030	42350-1	60 ft./lbs.	.0058"-.0062"	14030R6	42320-1	55 ft./lbs.	.0063"-.0067"
14032	42350-1	60 ft./lbs.	.0058"-.0062"	14032R6	42320-1	55 ft./lbs.	.0063"-.0067"
15024	42350-1	60 ft./lbs.	.0058"-.0062"	15024R6	42320-1	55 ft./lbs.	.0063"-.0067"
15027	42350-1	60 ft./lbs.	.0058"-.0062"	15027R6	42320-1	55 ft./lbs.	.0063"-.0067"

Connecting Rod		Recommended Torque	Recommended Bolt Stretch	Connecting Rod		Recommended Torque	Recommended Bolt Stretch
Part No.	Bolt Part No.	w/Manley Lube	w/Manley Lube	Part No.	Bolt Part No.	w/Manley Lube	w/Manley Lube
14400	42351-1	45 ft./lbs.	.0058"-.0062"	14400R6	42321-1	55 ft./lbs.	.0065"-.0075"
14401	42351-1	45 ft./lbs.	.0058"-.0062"	14401R6	42321-1	55 ft./lbs.	.0065"-.0075"
14402	42351-1	45 ft./lbs.	.0058"-.0062"	14402R6	42321-1	55 ft./lbs.	.0065"-.0075"
14402TB	42351-1	45 ft./lbs.	.0058"-.0062"	14402TB R6	42321-1	55 ft./lbs.	.0065"-.0075"
14403	42351-1	45 ft./lbs.	.0058"-.0062"	14403R6	42321-1	55 ft./lbs.	.0065"-.0075"
14404	42351-1	45 ft./lbs.	.0058"-.0062"	14404R6	42321-1	55 ft./lbs.	.0065"-.0075"
14405	42351-1	45 ft./lbs.	.0058"-.0062"	14405R6	42321-1	55 ft./lbs.	.0065"-.0075"
14406	42350-1	50 ft./lbs.	.0058"-.0062"	14406R6	42320-1	55 ft./lbs.	.0063"-.0067"
14407	42351-1	45 ft./lbs.	.0058"-.0062"	14407R6	42321-1	55 ft./lbs.	.0065"-.0075"
14408	42351-1	45 ft./lbs.	.0058"-.0062"	14408R6	42321-1	55 ft./lbs.	.0065"-.0075"
14409	42350-1	50 ft./lbs.	.0058"-.0062"	14409R6	42320-1	55 ft./lbs.	.0063"-.0067"
14410	42350-1	50 ft./lbs.	.0058"-.0062"	14410R6	42320-1	55 ft./lbs.	.0063"-.0067"
14411	42351-1	45 ft./lbs.	.0058"-.0062"	14411R6	42321-1	55 ft./lbs.	.0065"-.0075"
14412	42351-1	45 ft./lbs.	.0058"-.0062"	14412R6	42321-1	55 ft./lbs.	.0065"-.0075"
14413	42351-1	45 ft./lbs.	.0058"-.0062"	14413R6	42321-1	55 ft./lbs.	.0065"-.0075"
14414	42351-1	45 ft./lbs.	.0058"-.0062"	14414R6	42321-1	55 ft./lbs.	.0065"-.0075"
14415	42351-1	45 ft./lbs.	.0058"-.0062"	14415R6	42321-1	55 ft./lbs.	.0065"-.0075"
14416	42351-1	45 ft./lbs.	.0058"-.0062"	14416R6	42321-1	55 ft./lbs.	.0065"-.0075"
14417	42351-1	45 ft./lbs.	.0058"-.0062"	14417R6	42321-1	55 ft./lbs.	.0065"-.0075"
14418	42351-1	45 ft./lbs.	.0058"-.0062"	14418R6	42321-1	55 ft./lbs.	.0065"-.0075"
14419	42351-1	45 ft./lbs.	.0058"-.0062"	14419R6	42321-1	55 ft./lbs.	.0065"-.0075"
14420	42351-1	45 ft./lbs.	.0058"-.0062"	14420R6	42321-1	55 ft./lbs.	.0065"-.0075"
14421	42351-1	45 ft./lbs.	.0058"-.0062"	14421R6	42321-1	55 ft./lbs.	.0065"-.0075"
14422	42351-1	45 ft./lbs.	.0058"-.0062"	14422R6	42321-1	55 ft./lbs.	.0065"-.0075"
14423	42350-1	50 ft./lbs.	.0058"-.0062"	14423R6	42320-1	55 ft./lbs.	.0063"-.0067"
14424	42384-1	95 ft./lbs.	.0064"-.0068"	-----	-----	-----	-----
14424TB	42384-1	95 ft./lbs.	.0064"-.0068"	-----	-----	-----	-----
14426	42351-1	45 ft./lbs.	.0058"-.0062"	14426R6	42321-1	55 ft./lbs.	.0065"-.0075"
14427	42390-1	75 ft./lbs.	.0050"-.0060"	14427R6	42252-1	95 ft./lbs.	.0060"-.0065"
14428	42390-1	75 ft./lbs.	.0050"-.0060"	14428R6	42252-1	95 ft./lbs.	.0060"-.0065"
14429TB	42351-1	45 ft./lbs.	.0058"-.0062"	14429TB R6	42321-1	55 ft./lbs.	.0065"-.0075"
14430	42350-1	50 ft./lbs.	.0058"-.0062"	14430R6	42320-1	55 ft./lbs.	.0063"-.0067"
14431	42350-1	50 ft./lbs.	.0058"-.0062"	14431R6	42320-1	55 ft./lbs.	.0063"-.0067"
14432	42350-1	50 ft./lbs.	.0058"-.0062"	14432R6	42320-1	55 ft./lbs.	.0063"-.0067"
15403	42351-1	45 ft./lbs.	.0058"-.0062"	15403R6	42321-1	55 ft./lbs.	.0065"-.0075"
15424	42384-1	95 ft./lbs.	.0064"-.0068"	-----	-----	-----	-----
15524	42384-1	95 ft./lbs.	.0064"-.0068"	-----	-----	-----	-----